



*Metalska industrija Varaždin d.d.*

Member of Hawle Germany Group

**VALVES &  
FITTINGS**







# A HISTORY OF MIV d.d.

|             |   |
|-------------|---|
| <b>1939</b> | Foundry Varaždin, Varaždin's (Croatia's) first iron foundry, opens for business |
| <b>1954</b> | valve production starts   |
| <b>1992</b> | MIV d.d. is privatised and becomes a joint-stock company                        |
| <b>2000</b> | floated on stock exchange   |
| <b>2007</b> | ownership changes   |
| <b>2018</b> | MIV d.d. became member of Hawle Germany group                                   |



From 2007 to today MIV d.d. (Croatia, EU) has been working hard on the 3R Project

**RESTRUCTURING**

**RATIONALISATION**

**REORGANIZATION**

## From the idea to the final product

Metalska industrija Varaždin – MIV – is a renowned global producer of valves and fittings, with production history dating back to 1939. The company exports more than 70 percent of its production to over 40 countries in the world. MIV valves and fittings are installed in water and sewage systems, power plants, desalination facilities, pump stations and process industry. There are very few companies in the industry that can claim their ownership of the complete production process – [from the idea to the final product](#). MIV owns all the segments of production from design, making prototypes, casting, machining and welding to surface coating protection, assembling and testing of produced parts: moreover, one should especially point out that entire production process from the foundry to the machine processing takes place at the same location.

In order to keep up with the needs of the global markets and successfully follow the global technology trends, the company continuously strives to expand and modernise its production facilities. Furthermore, it is also eager to enhance the product quality, extend the production programme, participate in international collaboration deals and constantly increase the foreign market shares of its total sales volume.

# PRINCIPLES, VISION, MISSION

## PRINCIPLES

Trust, Respect, Honesty, Understanding, Transparency, Professionalism and Legality

## VISION

To become an indispensable company for customers in Europe and around the world. To produce high-quality products of valves and fittings for the construction of water and sewage systems, systems of energy, insisting on a permanent quality of processes and products, using the knowledge and innovation.

## MISSION

As a company led by principles of business and social responsibility as well as sustainable development, MIV d.d. uses its knowledge, experience and new technologies to add innovation to traditional production and manufacturing processes, thereby become even more recognizable on the market and offering customers high-quality products.

- \* **tradition since 1939**
- \* **3000 standard products**
- \* **30000 different types of products**
- \* **more than 40 countries worldwide using our products**

In all business areas, the MIV company is focused to the harmonization of the quality assurance and environmental management system.

The harmonized quality assurance and environmental management system continuously perform, develop and implement technologies, process, products and services which bring the risks and negative influence to the lowest possible level, taking into consideration influence to health, security and environment of the employees, users and all concerned parties.

The quality - and environmental management system is performed as an integral business management system, based on the law, company rules, profession rules and requirements of the **ISO 9001 and ISO 14001 norms**.

The quality - and environmental management system is performed at all levels, from the checkup of the raw materials and all others materials, verification of all production processes, as well as of all processes which are performed in MIV.

The quality - and environmental management system includes, and manages, the international ISO 9001:2008 and ISO 14001:2004 norms, as well as performing the certification processes in accordance with the various norms of the national or professional associations, checkup of all certificates and approvals.

Business policy of the company MIV, as well as a quality- and environmental management system, are aimed at achieving the top product quality, along with the socially responsible and acceptable behaviour and satisfaction of all involved parties.

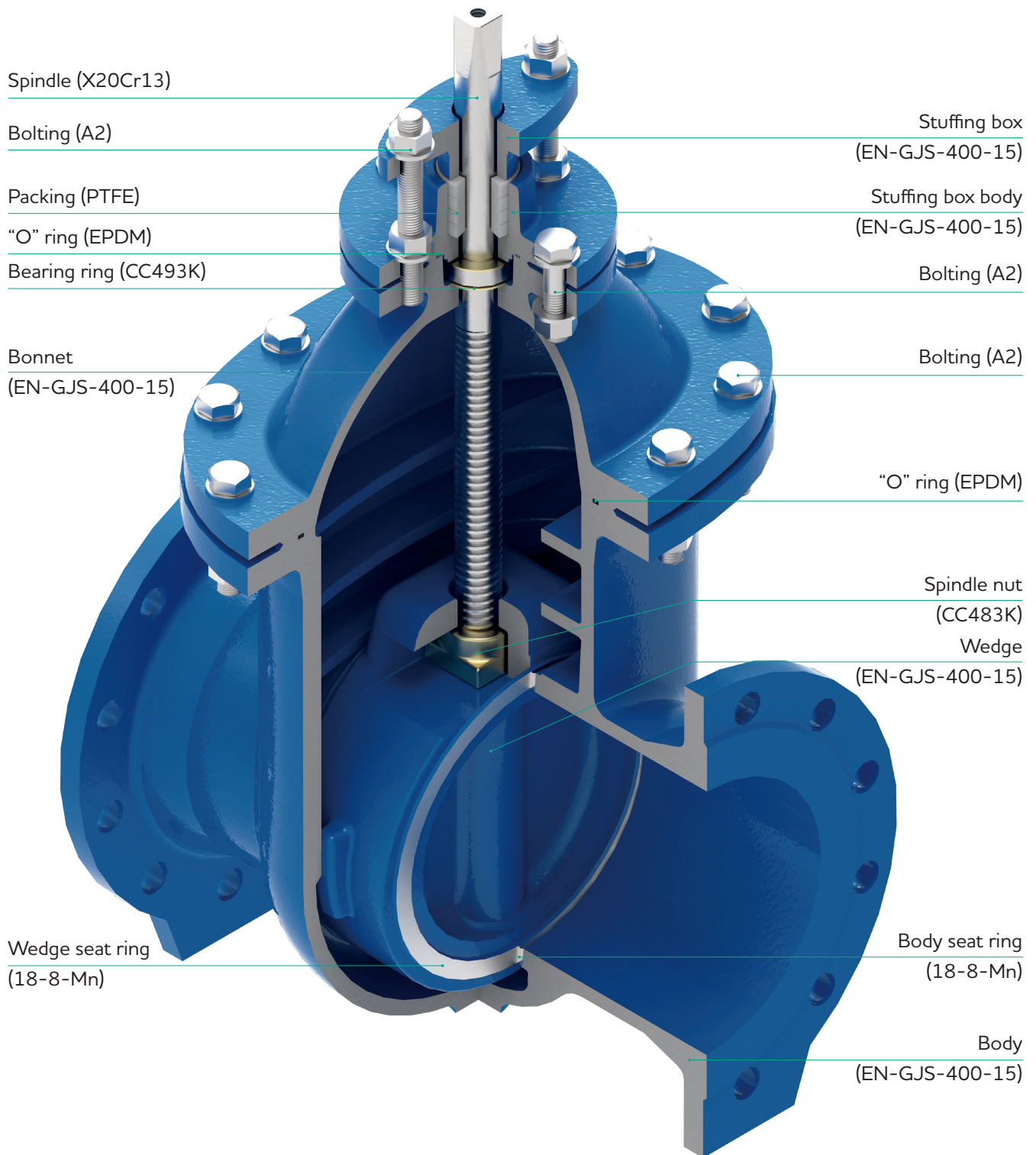
Management, SUKO and all the company employees prove dedication to the goals and social responsibility, through the obtained approval for the integrated environment conditions IPPC (Integrated Pollution, Prevention and Control) as well, which was granted in the year 2013. MIV production is characterized as **“green production”**.







# DESIGN OF METAL SEATED GATE VALVES





# METAL SEATED GATE VALVES

## Flat body Gate Valve type V1-07 and V1-08

### Technical features

- Standard Application: water, Potable water, Sewage water
- max. working Temperature: 60° C, other on request
- face to face: Series 14, EN 558
- Standard coating: Fusion bonded epoxy powder min. 250 µm GSK-certified RAL 5015
- Installation flanges according to EN 1092-2 or on request according to other standard.
- Dimension DN 40 - DN 1600



V1-08 non rising spindle



V1-07 rising spindle

## Oval body Gate Valve type V2-01 and V2-02

### Technical features

- Standard Application: water, Potable water, Sewage water
- max. working Temperature: 60° C, other on request
- face to face: Series 15, EN 558
- Standard coating: Fusion bonded epoxy powder min. 250 µm GSK-certified RAL 5015
- Installation flanges according to EN 1092-2 or on request according to other standard.
- Dimension DN 40 - DN 1600



V2-01 non rising spindle



V2-02 rising spindle

## Round body Gate Valve type V3-01 and V3-02

### Technical features

- Standard Application: water, Potable water, Sewage water
- max. working Temperature: 60° C, other on request
- face to face: Series F15, DIN 3202
- Standard coating: Fusion bonded epoxy powder min. 250 µm GSK-certified RAL 5015
- Installation flanges according to EN 1092-2 or on request according to other standard.
- Dimension DN 40 - DN 700



V3-01 non rising spindle



V3-02 rising spindle

## Gate Valve acc. to BS5163 type V1-10

### Technical features

- Standard Application: water, Potable water, Sewage water
- max. working Temperature: 60° C, other on request
- face to face: Series 3, EN 558
- Standard coating: Fusion bonded epoxy powder min. 250 µm GSK-certified RAL 5015
- Installation flanges according to EN 1092-2 or on request according to other standard.
- Dimension DN 40 - DN 1600



V1-10 non rising spindle








V1-10 rising spindle






# METAL SEATED GATE VALVES



## Actuator variants

### Actuator variant with non-rising/internal spindle

|   |   |  |  |  |
|---|---|--|--|--|
|  |  |     |  |             |
| Metal seated Gate Valve with free shaft end                                       | Metal seated Gate Valve with Handwheel  | Metal seated Gate Valve with underground installation equipment (Earth installation) | Metal seated Gate Valve with electric actuator                                     | Metal seated Gate Valve for vertical installation with Spindle extension and electric actuator |

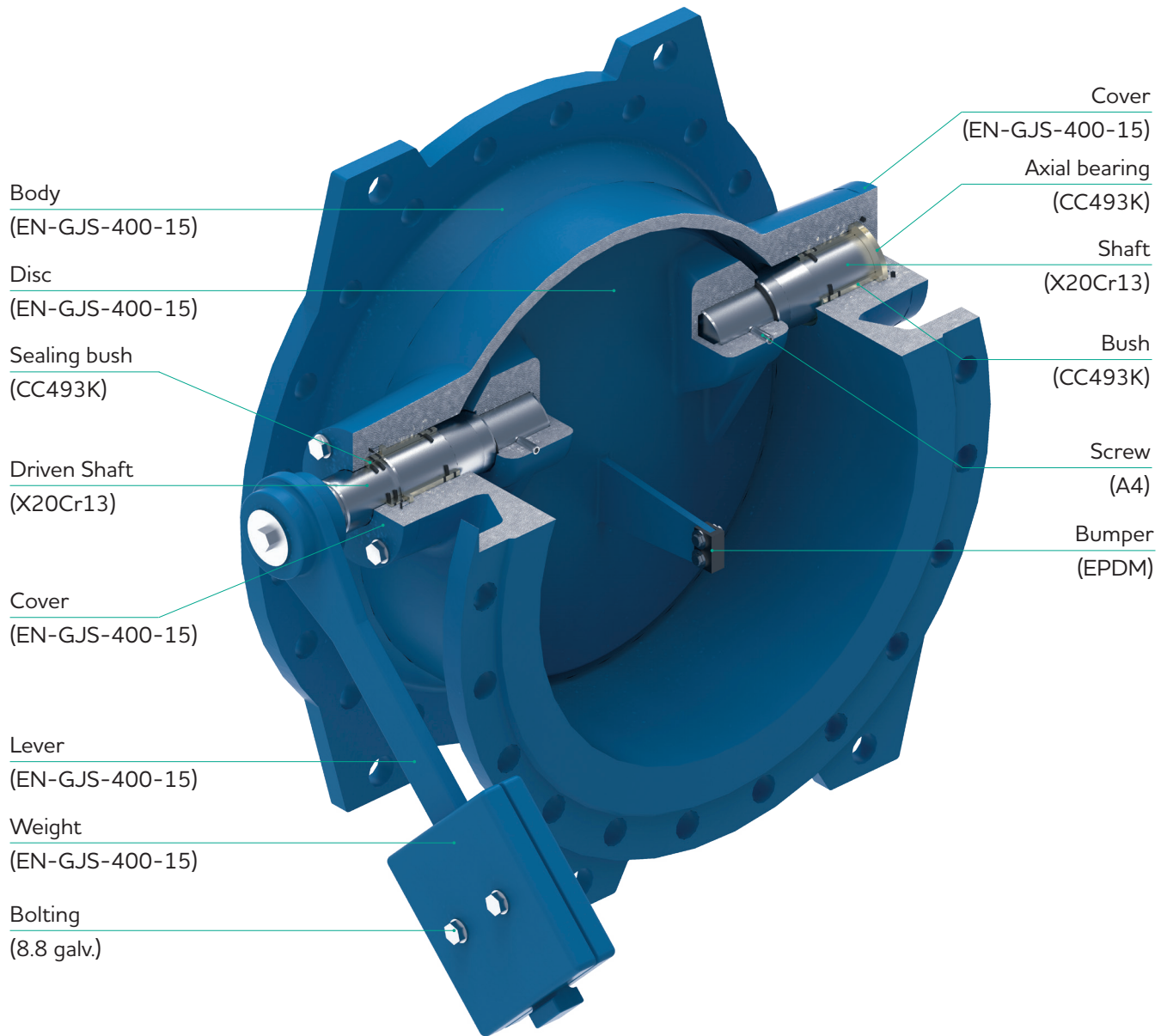
### Actuator variants Metal seated gate Valve with outside (rising) spindle

|  |  |  |
|--|--|--|
|  |  |  |
| Metal seated Gate Valve with outside Spindle and free shaft end                    | Metal seated Gate Valve with outside Spindle and Handwheel                         | Metal seated Gate Valve with outside Spindle and electric actuator                   |

| Model:         | Description                             | max. operating pressure   |   | Dimension   |
|----------------|---|---|---|---|
|                |   |  |  |   |
| V1-08<br>V1-07 | Metal seated gate valve with flat body  | 10 bar /<br>6 bar /<br>4 bar /<br>2,5 bar /<br>1,6 bar /<br>1 bar                   | 10 bar /<br>6 bar /<br>4 bar /<br>2,5 bar /<br>1,6 bar /<br>1 bar                   | DN 40 - DN 200: Flange PN 10<br>DN 250 - DN 300: Flange PN 10<br>DN 350 - DN 500: Flange PN 10<br>DN 600 - DN 700: Flange PN 10<br>DN 800: Flange PN 10<br>DN 900 - DN 1600: Flange PN 10 |
| V2-01<br>V2-02 | Metal seated gate valve with oval body  | 10 bar /<br>16 bar /<br>25 bar  | 10 bar /<br>16 bar /<br>25 bar  | DN 40 - DN 1600: Flange PN 10<br>DN 40 - DN 1600: Flange PN 16<br>DN 40 - DN 600: Flange PN 25  |
| V3-01<br>V3-02 | Metal seated gate valve with round body | 10 bar /<br>16 bar /<br>25 bar /<br>40 bar  | 10 bar /<br>16 bar /<br>25 bar /<br>40 bar  | DN 40 - DN 1000: Flange PN 10<br>DN 40 - DN 1000: Flange PN 16<br>DN 40 - DN 1000: Flange PN 25<br>DN 40 - DN 600: Flange PN 40   |
| V1-10          | Metal seated gate valve acc. to BS5163  | 10 bar /<br>16 bar /<br>25 bar  | 10 bar /<br>16 bar /<br>25 bar  | DN 40 - DN 1600: Flange PN 10<br>DN 40 - DN 1600: Flange PN 16<br>DN 40 - DN 600: Flange PN 25  |



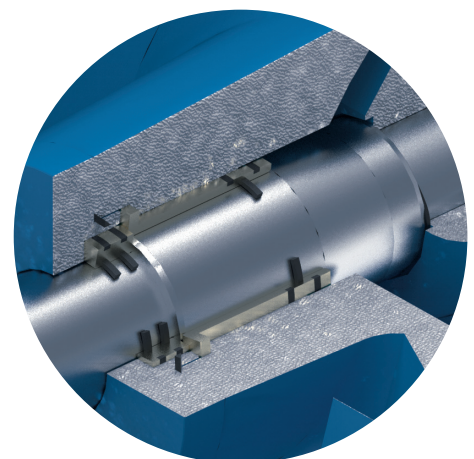
# CHECK VALVES DESIGN



## Butterfly Check Valve type V2-09 Technical features

- Standard Application: water, Potable water
- max. working Temperature: 60° C, other on request
- face to face: Series 14, EN 558
- Standard coating: Fusion bonded epoxy powder min. 250 µm GSK-certified RAL 5015
- Installation flanges according to EN 1092-2 or on request according to other standard.
- Dimension DN 150 - DN 2400
- Casted or Welded design

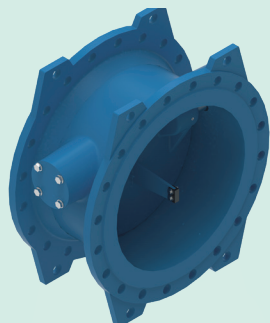
Shaft sealing detail



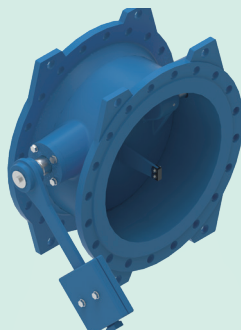


# CHECK VALVES

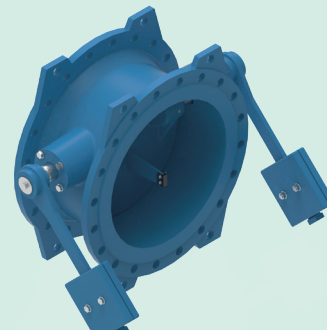
## Actuator variants



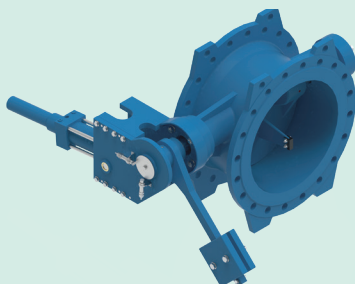
without lever and weight



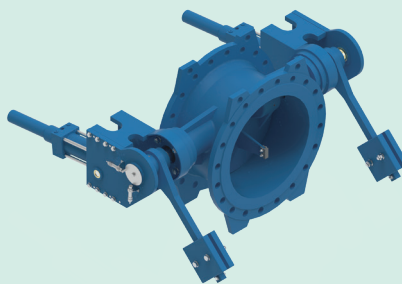
with lever and weight



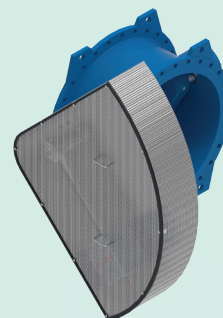
with lever and weight on both side




with hydraulic device



with hydraulic device on both side

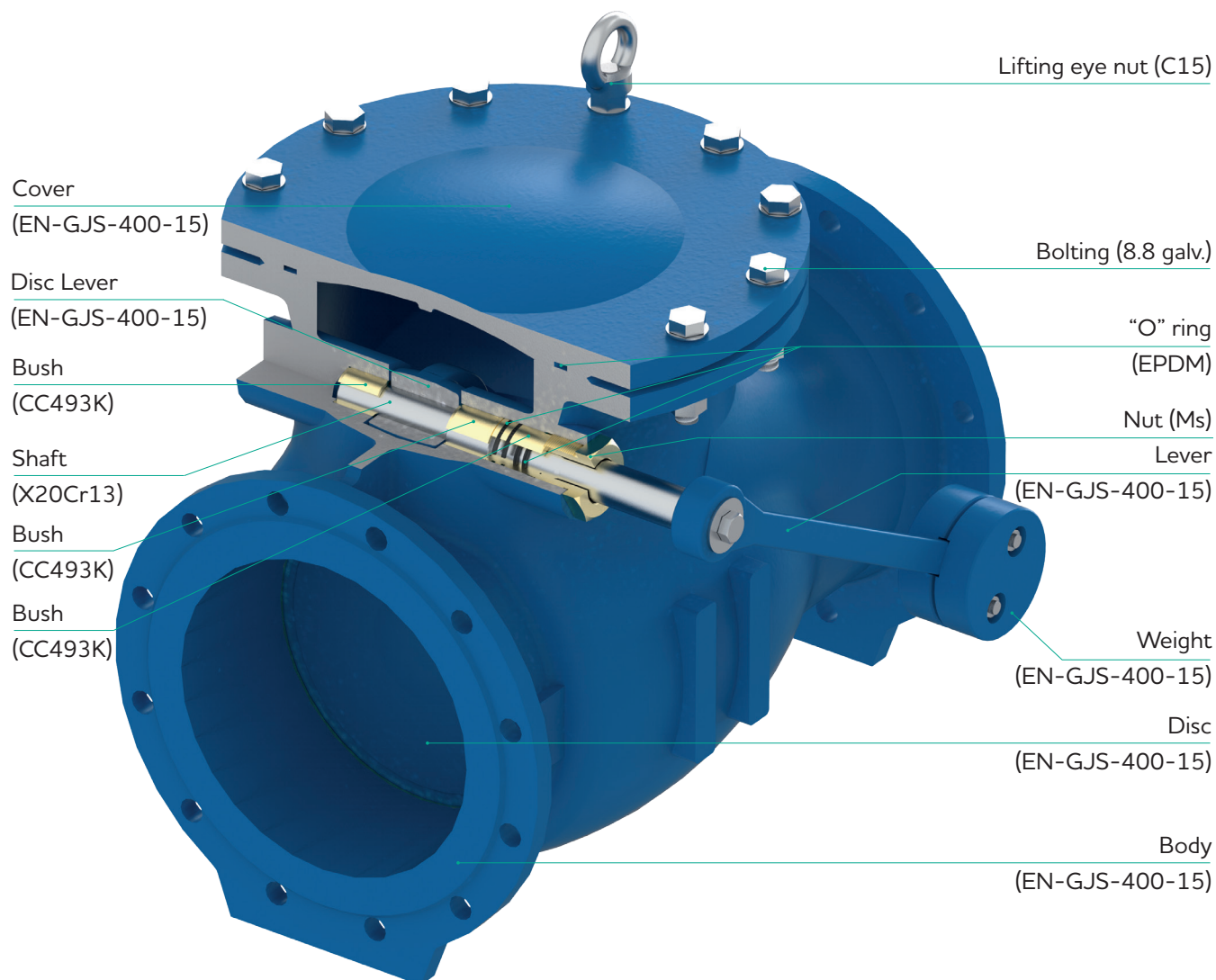


with protection basket

| Model:              | Description   | max. operating pressure<br> | Dimension  |
|---------------------|---|--|--|
| V2-09               | <b>Butterfly Check Valve</b><br>(Application: water,<br>Potable water)                              | 10 bar /<br>16 bar/<br>25 bar /<br>40 bar  | DN 200 - DN 1600: Flange PN 10<br>DN 200 - DN 1600: Flange PN 16<br>DN 200 - DN 800: Flange PN 25<br>DN 200 - DN 400: Flange PN 40<br>(up to DN 2400 other on request) |
| V2-09/A<br>V2-09/2A | <b>Check valve with one/two dampers, lever and weight</b><br>(Application: water,<br>Potable water) | 10 bar /<br>16 bar/<br>25 bar /<br>40 bar  | DN 200 - DN 1600: Flange PN 10<br>DN 200 - DN 1600: Flange PN 16<br>DN 200 - DN 800: Flange PN 25<br>DN 200 - DN 400: Flange PN 40<br>(up to DN 2400 other on request) |

For more information on other check valves, other pressure stages, please refer to the technical data sheets on [www.miv.hr](http://www.miv.hr)

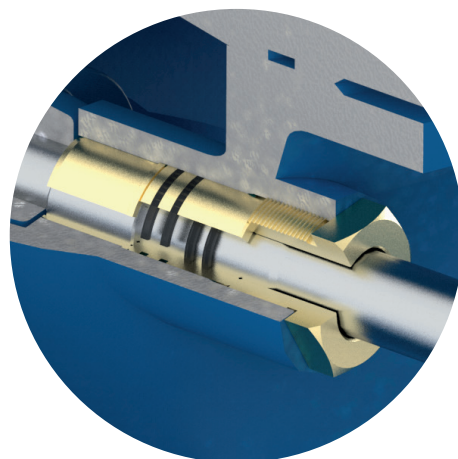
# SWING CHECK VALVES DESIGN



## Swing check valve type V2-08 Technical features

- Standard Application: water, Potable water, Sewage water
- max. working Temperature: 60° C, other on request
- face to face: Series 48, EN 558
- Standard coating: Fusion bonded epoxy powder min. 250 µm GSK-certified RAL 5015
- Installation flanges according to EN 1092-2 or on request according to other standard.
- Dimension DN 50 - DN 1000

### Shaft sealing detail





# SWING CHECK VALVES

## Actuator variants



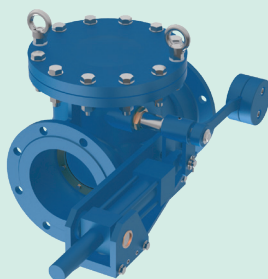
without lever and weight



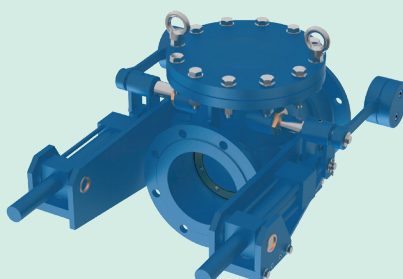
with lever and weight



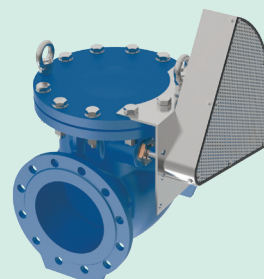
with lever and weight on both side





with hydraulic device



with hydraulic device on both side



with protection basket

| Model:              | Description  | max. operating pressure   |   | Dimension  |
|---------------------|--|---|---|--|
|                     |  |  |  |  |
| V2-08               | <b>Swing Check Valve</b><br>(Application: water, Potable water, Sewage water)  | 10 bar /<br>16 bar/<br>25 bar /<br>40 bar   | 10 bar /<br>16 bar/<br>25 bar /<br>40 bar   | DN 50 - DN 1000: Flange PN 10<br>DN 50 - DN 1000: Flange PN 16<br>DN 50 - DN 200: Flange PN 25<br>DN 50 - DN 200: Flange PN 40 |
| V2-08/A<br>V2-08/2A | <b>Swing Check Valve with one/two dampers, lever and weight</b><br>(Application: water, Potable water, Sewage water) | 10 bar /<br>16 bar/<br>25 bar /<br>40 bar   | 10 bar /<br>16 bar/<br>25 bar /<br>40 bar   | DN 50 - DN 800: Flange PN 10<br>DN 50 - DN 800: Flange PN 16<br>DN 50 - DN 200: Flange PN 25<br>DN 50 - DN 200: Flange PN 40   |

For more information on other check valves, other pressure stages, please refer to the technical data sheets on [www.miv.hr](http://www.miv.hr)











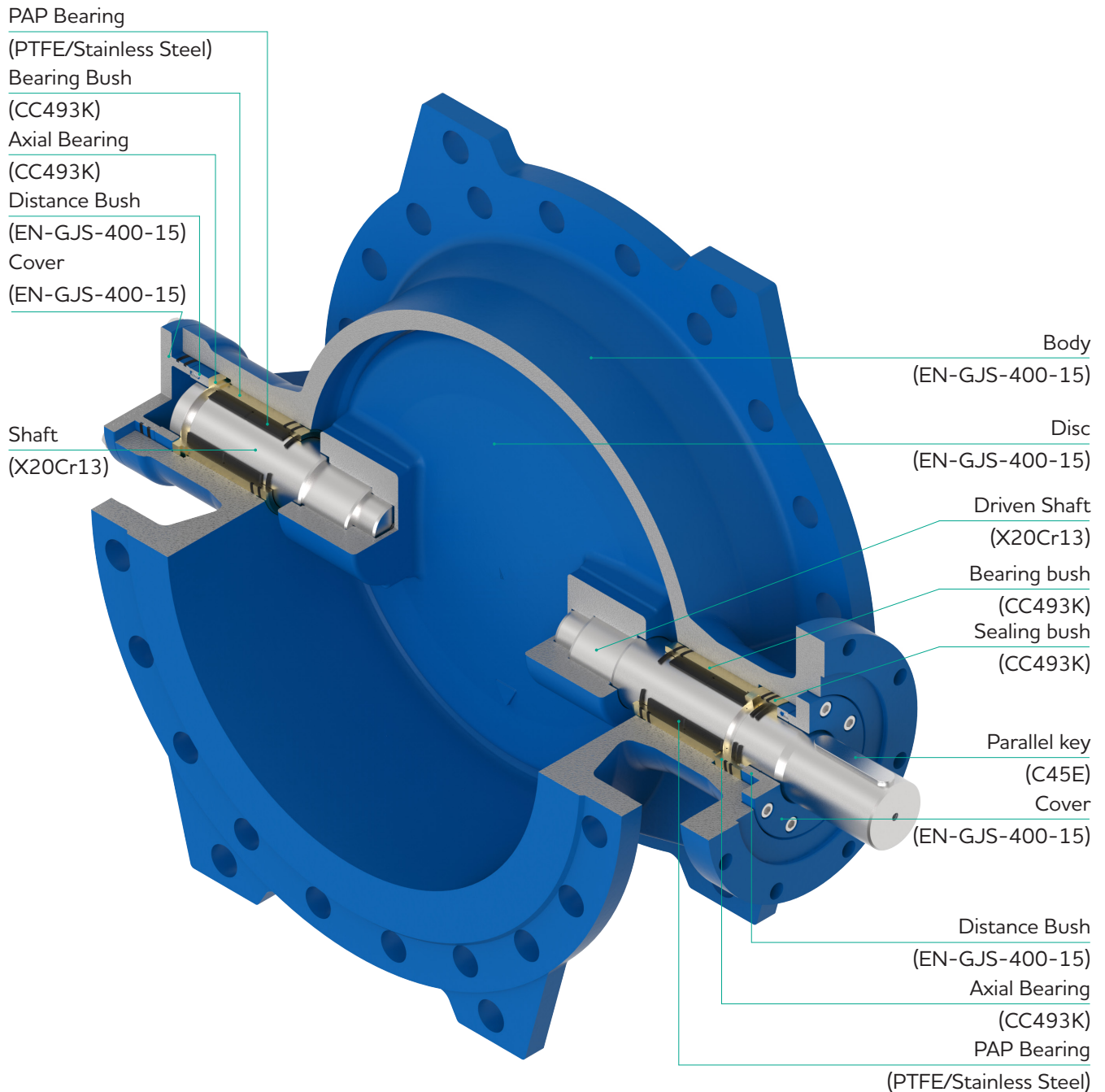








# BUTTERFLY VALVES DESIGN



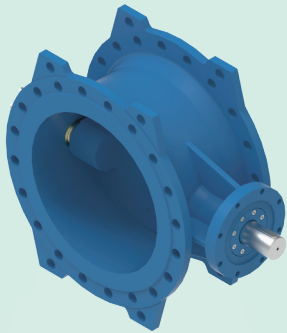
## Technical Features

- Standard Application: water Potable water, Sewage water, Sea water
- max. working Temperature 60°C, other on request
- face to face: Series 14, DIN EN 558
- Standard coating: Fusion bonded epoxy powder min. 250 µm GSK-certified RAL 5015
- Installation flanges according to EN 1092-2 or on request according to other standard.
- Casted design up to DN2000, welded design up to DN3200

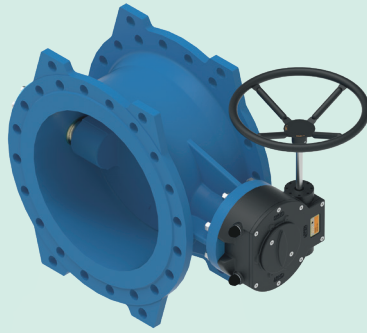


# BUTTERFLY VALVES

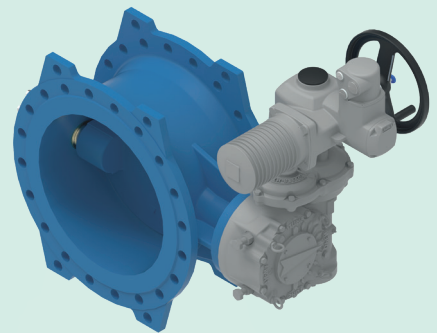
## Actuator variants



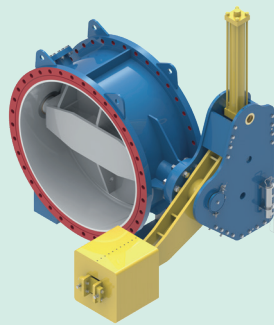
bare shaft



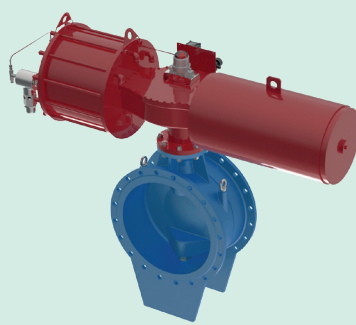
manual operated





electric operated



hydraulic operated

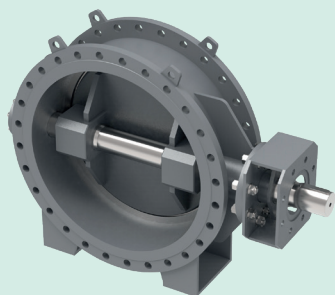


pneumatic operated

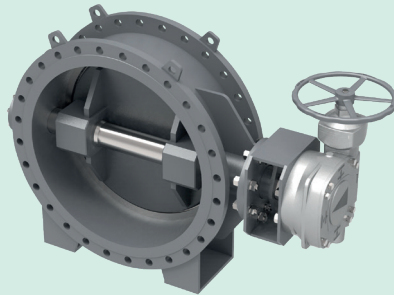
| Model:  | Description   | max. operating pressure   |   | Dimension   |
|---------|---|---|---|---|
|         |   |  |  |   |
| V3-06   | <b>Double eccentric Butterfly Valve</b><br>(Application: water, Potable water, Sewage water)                | 10 bar /<br>16 bar /<br>25 bar /<br>40 bar  | 10 bar /<br>16 bar /<br>25 bar /<br>40 bar  | DN 100 - DN 2000: Flange PN 10<br>DN 100 - DN 2000: Flange PN 16<br>DN 100 - DN 1600: Flange PN 25<br>DN 100 - DN 800: Flange PN 40<br>Working Temperature: +60°C                                   |
| V3-06 V | <b>Double eccentric Buterfly Valves - steel welded</b><br>(Application: water, Potable water, Sewage water) | 6 bar /<br>10 bar /<br>16 bar /<br>25 bar /<br>40 bar                               | 6 bar /<br>10 bar /<br>16 bar /<br>25 bar /<br>40 bar                               | DN 100 - DN 3200: Flange PN 6<br>DN 100 - DN 3200: Flange PN 10<br>DN 100 - DN 2000: Flange PN 16<br>DN 100 - DN 1200: Flange PN 25<br>DN 100 - DN 1200: Flange PN 40<br>Working Temperature: +60°C |
| V3-06 G | <b>Double eccentric Butterfly Valve</b><br>(Application: water, Brackish water)                             | 10 bar /<br>16 bar  | -   | DN 150 - DN 2000: Flange PN 10<br>DN 150 - DN 1800: Flange PN 16<br>Working Temperature: +60°C  |

# TRIPLE ECCENTRIC BUTTERFLY VALVES

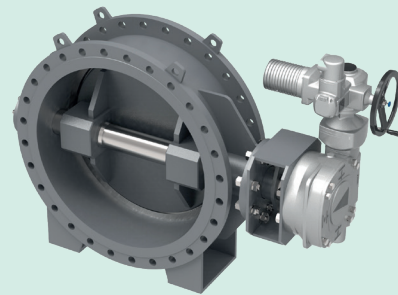
## Welded design



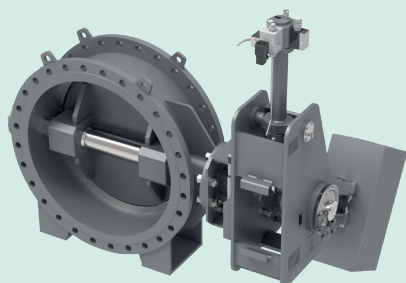
bare shaft



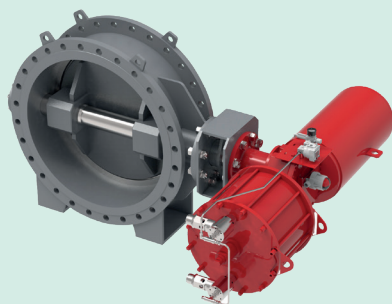
manual operated



electric operated



hydraulic operated



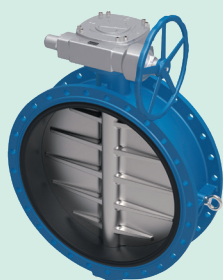
pneumatic operated

| Model:   | Description  | max. operating pressure   |   | Dimension  |
|----------|--|---|---|--|
|          |  |  |  |  |
| V3-06-3E | Triple eccentric Butterfly Valve<br>(Application: aggressive medium) | 10 bar /<br>16 bar  | -   | DN 150 - DN 1400: Flange PN 10<br>DN 150 - DN 1400: Flange PN 16 |

For more information on other check valves, other pressure stages, please refer to the technical data sheets on [www.miv.hr](http://www.miv.hr)



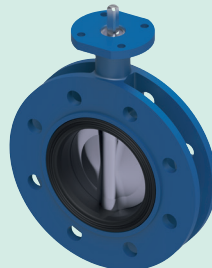
# CONCENTRIC BUTTERFLY VALVES



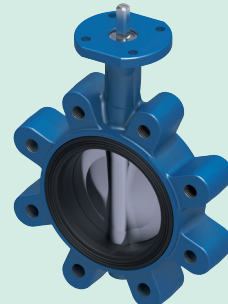
Model: V3-08 D  
Concentric Butterfly Valve  
Series 13





Model: V3-18  
Concentric Butterfly Valve  
wafer type



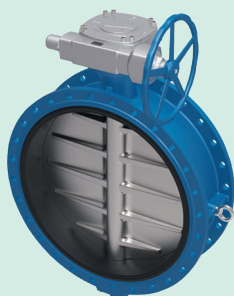
Model: V3-19  
Concentric Butterfly Valve  
flanged type



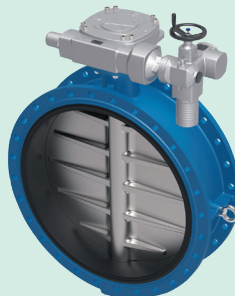
Model: V3-20  
Concentric Butterfly Valve  
lug type

| Model: | Description   | max. operating pressure  |  | Dimension  |
|--------|---|--|--|--|
|        |   |  |  |  |
| V3-08D | <b>Centric Butterfly Valve series 13</b><br>(Application: water, Potable water)         | 10 bar /   | -  | DN 50 - DN 1400: Flange PN 10                                  |
| V3-18  | <b>Concentric Butterfly Valve - wafer type</b> (Application: water, Potable water)      | 10 bar /<br>16 bar /   | 10 bar /<br>16 bar /   | DN 200 - DN 1200: Flange PN 10<br>DN 32 - DN 150: Flange PN 16 |
| V3-19  | <b>Concentric Butterfly Valve - flanged type</b><br>(Application: water, Potable water) | 10 bar /<br>16 bar /   | 10 bar /<br>16 bar /   | DN 200 - DN 1600: Flange PN 10<br>DN 150: Flange PN 16         |
| V3-20  | <b>Concentric Butterfly Valve - lug type</b> (Application: water, Potable water)        | 10 bar /<br>16 bar /   | -  | DN 200 - DN 1000: Flange PN 10<br>DN 32 - DN 150: Flange PN 16 |

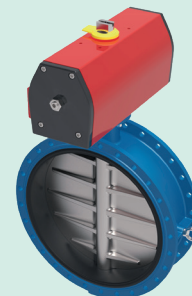
## Actuator variants concentric butterfly valve



Manual operated concentric valve



Electric operated concentric valve



Pneumatic operated concentric valve

# AIR RELEASE VALVES



Model: V6-01 A  
Air release valve



Model: V6-03 A  
Air release valve



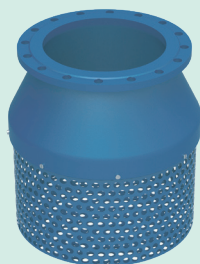
Model: V6-03 B  
Air release valve

| Model: | Description   | max. operating pressure                    |                      | Dimension  |
|--------|---|--|----------------------|--|
|        |   |  |                      |  |
| V6-01A | <b>Air release valve</b><br>(Application: water, Potable water)                         | 10 bar /<br>16 bar /<br>25 bar /<br>40 bar | -                    | DN 40 - DN 350: Flange PN 10<br>DN 40 - DN 350: Flange PN 16<br>DN 40 - DN 300: Flange PN 25<br>DN 40 - DN 250: Flange PN 40 |
| V6-03A | <b>Air release valve</b><br>(Application: water, Potable water, Waste water)            | 10 bar /<br>16 bar /                       | 10 bar /<br>16 bar / | DN 50 - DN 300: Flange PN 10<br>DN 50 - DN 300: Flange PN 16   |
| V6-03B | <b>Air release valve</b><br>(Application: water, Potable water, Waste water, Sea water) | 10 bar /<br>16 bar /                       | 10 bar /<br>16 bar / | DN 40 - DN 200: Flange PN 10<br>DN 40 - DN 200: Flange PN 16   |

For more information on other check valves, other pressure stages, please refer to the technical data sheets on [www.miv.hr](http://www.miv.hr)



# SPECIAL VALVES FOR PLANT CONSTRUCTION



Model: V7-01  
Inlet strainer without valve  
casted / welded



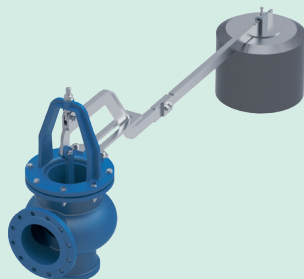
Model: V7-01-2  
Inlet strainer with valve  
casted / welded design





Model: V7-05-1  
Basket Strainer  
casted / welded design



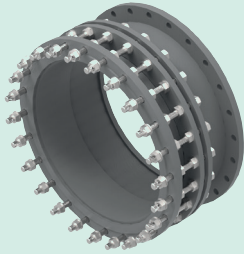
Model: V7-03  
Flap Check Valve  
casted / welded design



Model: V6-04  
Float valve  
casted design

| Model:  | Description  | max. operating pressure   |   | Dimension  |
|---------|--|---|---|--|
|         |  |  |  |  |
| V7-01   | <b>Inlet strainer without valve</b><br>(Application: water, Potable water)           | 10 bar  | -   | DN 50 - DN 600: Flange PN 10                                   |
| V7-01-2 | <b>Inlet strainer with valve</b><br>(Application: water, Potable water)              | 2,5 bar /<br>1 bar  | -   | DN 50 - DN 350: Flange PN 10<br>DN 400 - DN 600: Flange PN 10  |
| V7-05-1 | <b>Basket Strainer</b><br>(Application: water, Potable water,<br>sea water)          | 10 bar /<br>16 bar /  | -   | DN 100 - DN 500: Flange PN 10<br>DN 100 - DN 600: Flange PN 16 |
| V7-03   | <b>Flap Check Valve - casted / welded</b> (Application: Potable water, Sewage water) | 10 bar /<br>16 bar /  | 10 bar /<br>16 bar /  | DN 50 - DN 1200: Flange PN 10, PN 16                           |
| V6-04   | <b>Float Valve</b><br>(Application: water, Potable water)                            | 10 bar /<br>16 bar /  | -   | DN 50 - DN 500: Flange PN 10, PN 16                            |

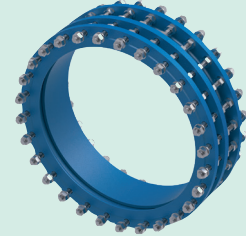
# DISMANTLING JOINTS



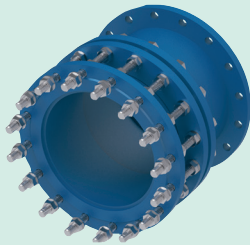
Model: V7-10  
Dismantling Joint  
welded design



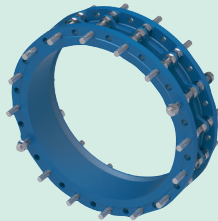
Model: V7-10A  
Dismantling Joint  
welded design



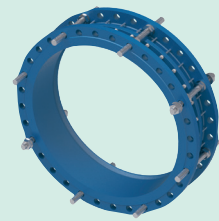
Model: V7-10C  
Dismantling Joint  
casted design





Model: V7-10D  
Dismantling Joint  
casted design



Model: V7-10F  
Dismantling Joint  
casted design

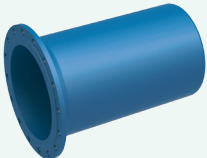





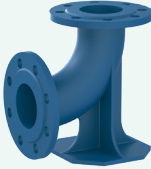

















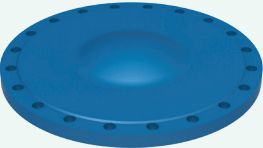





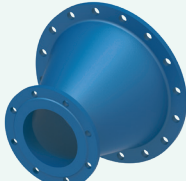


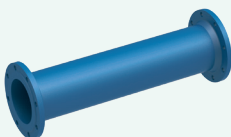


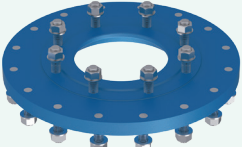


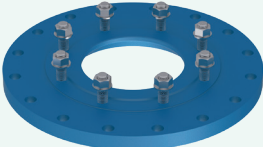


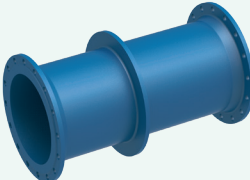


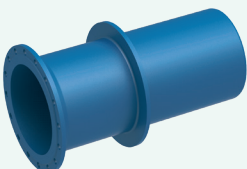




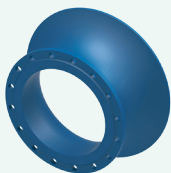















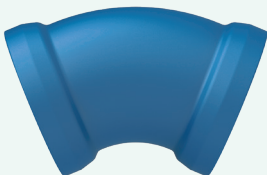

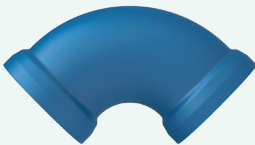

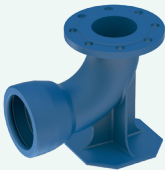











Model: V7-10T  
Dismantling Joint  
casted design

| Model: | Description  | max. operating pressure   |   | Dimension   |
|--------|--|---|---|---|
|        |  |  |  |   |
| V7-10  | <b>Dismantling Joint</b><br>(Application: Potable water and Seawater)                        | 10 bar /<br>16 bar  | 10 bar /<br>16 bar  | DN 200 - DN 1000: PN 10<br>DN 200 - DN 1000: PN 16      |
| V7-10A | <b>Dismantling Joint - welded design</b> (Application: water, Potable water, Sewage water)   | 10 bar /<br>16 bar /<br>25 bar  | 10 bar /<br>16 bar /<br>25 bar  | DN 40 - DN 1600: PN 10, PN 16<br>DN 40 - DN 1200: PN 25 |
| V7-10C | <b>Dismantling Joint</b><br>(Application: water, Potable water, Sewage water)                | 10 bar /<br>16 bar /<br>25 bar  | 10 bar /<br>16 bar /<br>25 bar  | DN 40 - DN 1600: PN 10, PN 16<br>DN 40 - DN 1200: PN 25 |
| V7-10D | <b>Dismantling Joint</b><br>(Application: water, Potable water, Sewage water, Seawater, Oil) | 10 bar /<br>16 bar /  | 10 bar /<br>16 bar /  | DN 40 - DN 600: PN 10<br>DN 400 - DN 600: PN 16         |
| V7-10F | <b>Dismantling Joint</b><br>(Application: water, Potable water, Sewage water, oil, Seawater) | 10 bar /<br>16 bar /  | 10 bar /<br>16 bar /  | DN 80 - DN 1200: PN 10<br>DN 80 - DN 1200: PN 16        |
| V7-10T | <b>Dismantling Joint</b><br>(Application: water, Potable water, Sea water)                   | 10 bar /<br>16 bar /  | 10 bar /<br>16 bar /  | DN 1000 - DN 1600: PN 10, PN 16                         |



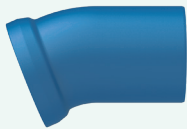
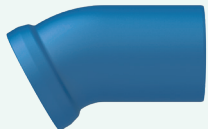







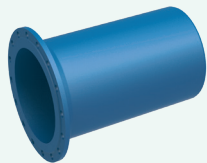






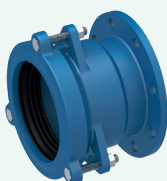



# FITTINGS

|   |  |   |   |
|---|--|---|---|
| <b>FLANGED SPIGOT PIECES</b>   <b>EN 545</b>   | <b>DOUBLE FLANGED BENDS</b>   <b>EN 545</b>   | <b>DOUBLE FLANGED BENDS</b>   <b>EN 545</b>           | <b>DOUBLE FLANGED 1/8 BENDS</b>   <b>EN 545</b>      |
| DN50 - DN1200 PN10/16   | DN50 - DN800 PN10/16   | DN50 - DN600 PN10/16  | DN50 - DN800 PN10/16  |
| <b>DOUBLE FLANGED 1/12 BENDS</b>   <b>EN 545</b>    | <b>DOUBLE FLANGED 1/16 BENDS</b>   <b>EN 545</b>   | <b>DOUBLE FLANGED 1/32 BENDS</b>   <b>EN 545</b>  | <b>ALL FLANGED TEES</b>   <b>EN 545</b>         |
| DN50 - DN800 PN10/16  | DN50 - DN800 PN10/16   | DN50 - DN800 PN10/16  | DN50 - DN1000 PN10/16   |
| <b>BLANK FLANGES</b>   <b>EN 545</b>   | <b>ALL FLANGED CROSSES</b>   <b>EN 545</b>    | <b>DOUBLE SOCKET TAPERS</b>   <b>EN 545</b>     | <b>DOUBLE FLANGED COLLARS</b>   <b>EN 545</b>  |
| DN50 - DN1200 PN10/16   | DN80 - DN700 PN10/16   | DN50 - DN700 PN10/16  | DN40 - DN1000 PN10/16   |
| <b>TAPERS FLANGES</b>   <b>EN 545</b>    <b>EN 545</b>  | <b>FITTING PIECE WITH WALL FLANGE</b>   <b>EN 545</b>    <b>EN 545</b>  |   |   |
| DN60 - DN600 PN10/16  |  | DN60 - DN1000 PN10/16   |   |

|  |  |  |   |
|--|--|--|---|
| <b>FLANGED BELIMOUTHS</b>   EN 545  | <b>T - FLANGED INVERT TEE</b>   EN 545  | <b>ADJUSTMENT BEND</b>   EN 545  | <b>PIPE CONNECTION DOUBLECHAMBER</b>   EN 545  |
| DN80 - DN600 PN10/16   | DN300 - DN600 PN10/16  | DN80 - DN100 PN10/16   | DN50 - DN300 PN10/16  |
| <b>FLANGE AND TJ SOCKET PIECES</b>   EN 545   | <b>TJ 11 1/4° BENDS</b>   EN 545  | <b>TJ 22 1/2° BENDS</b>   EN 545   | <b>TJ 30° BENDS</b>   EN 545   |
| DN60 - DN1200 PN10/16  | DN60 - DN1000 PN10/16  | DN60 - DN1000 PN10/16  | DN80 - DN1000 PN10/16   |
| <b>TJ 45° BENDS</b>   EN 545   | <b>TJ 90° BENDS</b>   EN 545   | <b>FLANGE AND TJ SOCKET 90° BENDS</b>   EN 545   | <b>TJ CONCENTRIC TAPERS</b>   EN 545  |
| DN60 - DN1000 PN10/16  | DN60 - DN600 PN10/16   | DN80 - DN100 PN10/16   | DN80 - DN800 PN10/16  |
| <b>TJ TEES</b>   EN 545  | <b>FLANGE ON TJ TEES</b>   EN 545  | <b>DOUBLE SOCKET COLLARS</b>   EN 545   | <b>SOCKET BEND 11 1/4° WITH TYTON-SOCKETS</b>   EN 545  |
| DN60 - DN200 PN10/16   | DN60 - DN800 PN10/16   | DN60 - DN1200 PN10/16  | DN80 - DN300 PN10/16  |



# FITTINGS

| SOCKET BEND 22 1/2° WITH TYTON-SOCKETS   | SOCKET BEND 30° WITH TYTON-SOCKETS   | SOCKET BEND 45° WITH TYTON-SOCKETS   | SOCKET BEND 90° WITH TYTON-SOCKETS   |
|--|--|--|--|
|           |           |          |           |
|  EN 545   |  EN 545   |  EN 545   |  EN 545   |
| DN80 - DN300 PN10/16   | DN80 - DN300 PN10/16   | DN80 - DN300 PN10/16   | DN100 - DN400 PN10/16  |
| FLANGED SOCKET PIECES  | FLANGED SPIGOT PIECES  | DOUBLE SOCKET TEES WITH FLANGED BRANCH   | FLANGED SOCKET 90° DUCKFOOT BEND   |
|          |          |         |          |
|  EN 545 |  EN 545 |  EN 545 |  EN 545 |
| DN50 - DN500 PN10/16   | DN50 - DN500 PN10/16   | DN50 - DN300 PN10/16   | DN80 - DN100 PN10/16   |
| SYSTEM DELTA – FAST CONNECTION   |  |  |  |
|         |         |  |  |
| E - BS   | U - BS   |  |  |
|  EN 545 |  EN 545 |  |  |
| DN50 - DN400 PN10/16   | DN50 - DN400 PN10/16   |  |  |

**Nominal sizes:** DN 40 up to DN 1000 from ductile cast iron GGG  
Welded carbon and steel welded fittings production with flange connections for working pressures up to PN 40.

**Nominal pressures:** PN 2.5, 4, 6, 10, 16, 25 and 40 (higher on request)

**Connections:** Flange, socket, KS-joint, AC-joint, TJ-joint, ISO, MJ

High corrosion resistance due to the use of epoxy powder.









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